



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB6795985
Job Sheet 199642



Part No: RB6795985

Job Qty: 2 pcs

Part Name: Wrench-Power Turbine Shaft Ball Bearing Ret Nut



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/29/19

Job Tracking No:

Created By: Chantal Lavoie

Due Date: 11/5/19

Type: SOLD

Description:

Note: DWG RB6795985 Rev A IPP Rev. A 19.07.03 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
136	Purchasing	2 pcs		11/5/19	0.00	0.00	Purchasing - 1		
							Purchasing - 2		
							Purchasing - 3		
137	Packaging 2-1 - Receive - B4B	2 pcs		11/5/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		
							Packaging 2 - 29 - B4B		
							Packaging 2 - 30 - B4B		



Container No: S230731



Part: RB6795985

Job No: 199642

Serial No/Batch: S230731

Revision: A

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 11/11/19

				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
140 QC 6	2 pcs	11/14/19	0.00 0.00	QC 6 - 9	DAS
				QC 6 - 68	NOV 13 2019 68
				QC 6 - 61	9-89
				QC 6 - 40	
				QC 6 - 81	
160 Packaging 3-1 - Stock - B4B	2 pcs	11/14/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	DAS
				Packaging 3 - 5 - B4B	28
				Packaging 3 - 6 - B4B	9-89
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	DAS
170 QC 21 - FG	2 pcs	11/14/19	0.00 0.00	QC 21 - FG - 21	21
				QC 21 - FG - 70	9-89
				QC 21 - SA - 53	
Part Op 136 - -Issue P/O to METEC; P/O _____ -Manufacture RB6795985 as per DWG. -Certificate of Conformity is Descriptions: required 137 - (Pac2-Receive & Inspect for Damage & Mat'l Certs.) 160 - The tool must be packaged with a desiccant bag into a tight fitting sealed plastic bag as per DWG.					
PO Details					
Metec Metal Technology Inc. (mem001-vc)  PO No: POHB044374 Line No: 4					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
RB6795985P	WRENCH-POWRE TURBINE SHAFT BALL BEARING RETAINING NUT	2 pcs (1 ea)	136-Purchasing	S230725	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
136-Purchasing	RB6795985P	2	2	0	
Part Specifications					
Specifications could not be found.					



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044374



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044374

PO Date: 8/29/19

Due Date: 11/5/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

E-MAILED
AUG 29 2019

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments: QUOTE NO.6305

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	199638	RB23008710P			Fixture Gas Producer Rotor C40-C47	Firmed	-	11/5/19	2 pcs	0 pcs	2 pcs	\$285.50/pcs	\$571.00
2	199639	RB23030169P			GUIDE	Firmed	-	11/5/19	2 pcs	0 pcs	2 pcs	\$148.00/pcs	\$296.00
3	199640	RB23032992P			ACCELEROMETER MOUNTING BRACKET	Firmed	-	11/5/19	2 pcs	0 pcs	2 pcs	\$435.00/pcs	\$870.00
4	199642	RB6795985P			WRENCH-POWRE TURBINE SHAFT BALL BEARING RETAINING NUT	Firmed	-	11/5/19	2 pcs	0 pcs	2 pcs	\$695.00/pcs	\$1,390.00
5	199643	RB6886204-AP			Bleed Valve Wedge, Compressor	Firmed	-	11/5/19	2 pcs	0 pcs	2 pcs	\$167.00/pcs	\$334.00
6	199644	RB6895538P			PRESS-GAS PRODUCER TURB ROT	Firmed	-	11/5/19	2 pcs	0 pcs	2 pcs	\$2,345.00/pcs	\$4,690.00
7	199645	RB6897875P			Fuel Nozzle Holding Fixture	Firmed	-	11/5/19	2 pcs	0 pcs	2 pcs	\$2,420.00/pcs	\$4,840.00
Grand Total:												\$12,991.00	

Plex 8/29/19 9:20 AM Dart.Lavoie.Chantal



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB044374



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 8/29/19 9:20 AM Dart.Lavoie.Chantal

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 26104
Shipment Date: 06-Nov-2019
Ship Via: Pick up at METEC
Order Number: 4163
Order Date: 09/03/2019

Customer Code: DART
Phone: (613) 632-9577
PO Number: POHB044374
Terms: Net 60 Days

Quantity								
Item	Open	Shipped	B/O	Canceled	Unit	Description	Revision	Job Number
4	2	2	0	0	EA	DART-RB6795985P POWER TURBINE SHAFT BALL BEARING RET. NUT WRENCH	A	4163-04

RECEIVED

NOV 08 2019

DART AEROSPACE LTD.

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity

Part Number

Part Name

Dwg
Rev.#

P.O. Number

2

DART-RB6795985P

POWER TURBINE SHAFT BALL
BEARING RET. NUT WRENCH

A

HB044374

MATERIAL: supplied by METEC

DAS
68
9-89

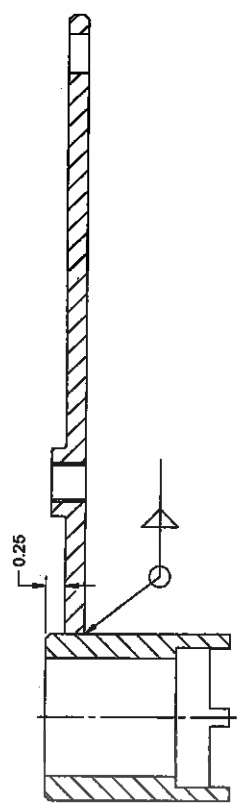
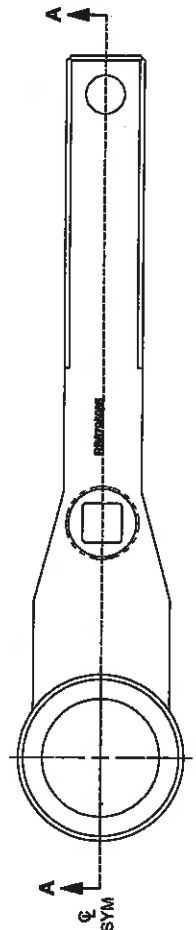
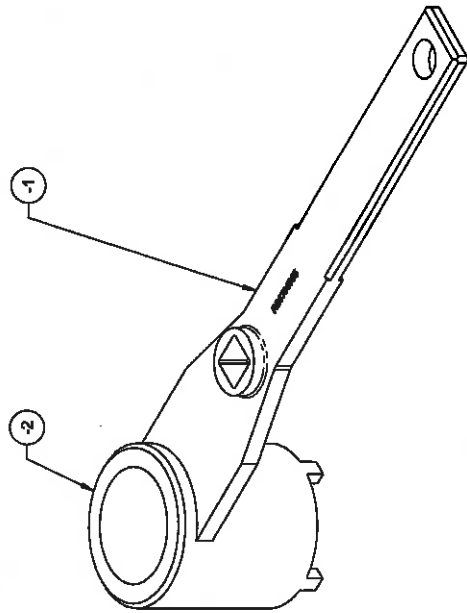
We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Eric Dewar

Vankleek Hill, November 5, 2019

ITEM #	QTY	PART #	PART TITLE
-1	1	RB6795985-1	PLATE
-2	1	RB6795985-2	RETAINING NUT



SECTION A-A

RB6795985 POWER TURBINE SHAFT BALL BEARING RET. NUT WRENCH

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: 36-40 Rc
 - 3) FINISH: BLACK OXIDE PER MIL-C-13024 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
 - 4) TOLERANCES: X.X = ± 0.1 / ± 0.1
X.XX = ± 0.01 / ± 0.5
X.XXX = ± 0.005 / ± 0.1
X.XXXX = ± 0.0005 / ± 0.05
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = ± 0.005 "
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: N/A
 - 7) ASSEMBLE AS SHOWN
 - 8) REMOVE ALL WELD SPATTERS
 - 9) THE TOOL ASST MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

DESIGN	VM	NEW ISSUE	19-789	VM
DRAWN	VM	DESCRIPTION		BY
CHECKED	KPT			
MFG. APPR.	JFC			
APPROVED				
DATE	2019-07-02			

DART AEROSPACE LTD		HAWKESBURY, ONTARIO, CANADA	
TOOL PART #	RB6795985	REV. A	
TITLE	POWER TURBINE SHAFT BALL BEARING RET. NUT WRENCH	SHEET 1 OF 3	
SCALE	NTS		

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